

MEHTA

POWER ELECTRICAL

WORLD-CLASS
ENGINEERING SOLUTION





MEHTA POWER'S One of the biggest manufacturer & Exporter of Power/Distribution Transformers, Dry Type Transformers, OLTC Transformers, Automatic Servo Voltage Controllers-(Linear Type Technology), HT AVR/LT AVR & Transformer with built in HT AVR, Electroplating Rectifiers & Anodizing Rectifiers, Isolation Transformers, Variable Transformers, and Special Purpose Transformers & Unitized Compact Substations. Every process regarding manufacturing & quality control of each equipment is being done by a team of qualified & experienced engineers under one roof to achieve better quality & to fulfill customer's requirements and get theirs 100% satisfactions. We believe in Quality Oriented Product & with state of the art technology. We have established a name as — Mehta Power Electrical that has made a major breakthrough in the field of Engineering and Electricity Saving. Our high quality products and efficient services to our valued customers have enabled us with ample success. We at Mehta Power Electrical believe that, sale is not an end of a relationship, but just the beginning of our services. With this belief we destined to bring in products, which are customer oriented. We have the ability to offer you the best value products that meet or exceed expectations all at competitive prices.

We are engaged in **manufacturing & exporting** following products and are in a position to supply the same at a very competitive price and better technology with strong service after sales support:

- ✓ **Distribution/Power** Transformers:
- ✓ Transformer with **OLTC** Arrangement
- ✓ **Furnace** Transformer
- ✓ Earthing Transformers
- ✓ **Variable** Transformers
- ✓ **Isolation transformer/Ultra Isolation** Transformers
- ✓ Special Purpose Transformers
- ✓ Unitized Substation (Package Substation)
- ✓ Automatic Servo Voltage Stabilizer
- ✓ Rectifiers for DC Applications
- ✓ HT Automatic Voltage Stabilizer
- ✓ Transformer with built in HT AVR
- ✓ Skid Based Transformers with Cage

Up to 10 MVA 33 kV Class

Up to 10 MVA OLTC 33kV Class

Up to 10MVA (11/33 kV)

Up to **2 MVA 11 kV Class**

Up to 10 MVA 11 kV class

Up to **5 MVA** Low voltage class.

Any kind of Step Up/Down

Up to **6.3 MVA** with oil cooled Trf.

Up to **2.5 MVA** with Dry cast resin Trf

Up to **8000 KVA** for low voltage class

(In Linear Technology)

Up to 25000 DC Amps.

Up to 15 MVA 11 & 33 kV class

Up to **15 MVA 11 & 33 kV class**

Up to **6.3 MVA 11 & 33 kV class**

DUTY CYCLE: Our products are Heavy Duty in construction and are suitable for 100% load for continuous duty cycle. Hence customer should install Servo Voltage Stabilizer as per their running load keeping some margin for future expansion.





Quality Policy

Mehta Power's is committed to satisfy customer by supplying quality & energy efficient products as per customers specifications at reasonable price and will continually improve the effectiveness of quality improvement system.

Our Mission

Mehta Power's mission is to provide creative and costeffective power solutions. Our reliable engineering solutions provide a constant source of power for the future, whilst sustaining the environment.

Our Strategy

With our state-of-the-art in-house design, manufacturing, and testing facilities, our strategy is to continue to steadily expand our product range, ensuring that the company offers one of the widest ranges available in the world. We design and develop innovative and bespoke solutions to even the most challenging customer requirements.

Company Future Plan

Our plan is to continue as a centre of excellence, while developing talent from within, ensuring that we provide only the very best power solutions for our customers' ever changing needs.

Dream Big Inspiring Solutions

Mehta Power's has been integral in the design and manufacture of environmentally responsible power solutions for a customer, who are the pioneers of emission free trains. Making use of emerging technologies, they bring innovative and smart ideas to benefit passengers, operators, the environment, and the wider rail industry.

OIL IMMERSED

DISTRIBUTION TRANSFORMER

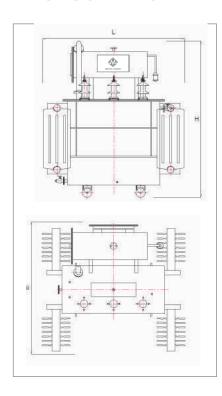


STANDARD FITTINGS

- H. V. Bushing
- L. V. Bushing
- · Off Circuit Tap Changer
- Conservator oil filling hole with cap & drain plug
- Under carriage with four bi-directional rollers
- · Earthing terminals
- Drain cum bottom filter valve with sampling plug
- Top filter valve with sampling plug
- Plain Oil Level gauge
- · Rating diagram plate
- · Air release device
- Thermometer Pocket
- Lifting lugs
- Pressed Steel Radiators (Fins or corrugated type)
- Double Diaphragm Explosion Vent
- Silica gel breather
- Additional Neutral bushing
- First filling of oil

| ► TECHNICAL | . SPECIFICATIONS |
|----------------------|--|
| | Outdoor / Indoor, Pole or Ground Mounted |
| Duty, Type | Oddool / Illdool, Pole of Ground Mounted |
| Voltage Class | 3.3, 6.6, 11, 22, 33 kV or any specific |
| No of Phases | 1 or 3 Phase |
| Frequency | 50/60 Hz |
| Vector Group | Dyn1 or Dyn5 or Dyn11 or any specific |
| Insulating Fluid | PCB FREE Mineral Oil, both inhibited & uninhibited, as per IS/IEC, ASTM D3487 and customer requirement |
| Class of Insulation | Class A |
| Tap Changer | Off Circuit or On Load |
| Tapping Range | ±2.5% X 2 for OCTC or + 1.25% X 4 & - 1.25% X 8 for OLTC or as per customer requirement |
| Winding Material | Aluminium or Copper with multi paper covering |
| Applicable Standards | IS 2026, IEC 60076, ANSI, IEEE |
| Painting | Enamel, Epoxy, Polyurethane or customer specific |

PRODUCT DIAGRAM



OPTIONAL FITTINGS

- Detachable Radiators with isolating valves.
- · Jacking Pads
- Dial type Oil Temperature Indicator with A/T contacts
- Dial type Winding Temperature Indicator with A/T contacts
- Magnetic Oil Gauge with A/T contacts
- · Buchholz relay with A/T contacts
- Marshalling box with control wiring
- Equaliser pipe between conservator & explosion vent
- On Load Tap Changer
- RTCC Panel with automatic voltage Regulator (AVR)
- Pressure Release valve
- DGPT Relay

GENERAL DETAILS

We at Mehta Power manufacture both hermetically sealed, corrugated radiator type and conventional rectangular tank type Distribution Transformers. These Transformers are generally used in distribution network for feeding residential, commercial & bulk consumers. Following are the dimensional, weight & quantity details along with standard losses for conventional 11 kV distribution transformer (Off. Circuit Type).

| SR. | RA | OVERA | ALL DIMENSION | (MM) | STANDARD LOSSES (W) | | OIL QTY. | TOTAL WT. |
|-----|-------|-----------|---------------|-----------|---------------------|----------|----------|-----------|
| NO. | (kVA) | LENGTH(L) | BREADTH(B) | HEIGHT(H) | NOLOAD | FULLLOAD | (LTRS) | (KGS) |
| 1 | 100 | 1200 | 1400 | 1500 | 300 | 1750 | 235 | 750 |
| 2 | 150 | 1250 | 1500 | 1600 | 400 | 2500 | 350 | 1025 |
| 3 | 200 | 1300 | 1500 | 1700 | 480 | 3000 | 400 | 1225 |
| 4 | 250 | 1400 | 1600 | 1750 | 540 | 3500 | 465 | 1365 |
| 5 | 315 | 1500 | 1700 | 1800 | 580 | 4200 | 490 | 1500 |
| 6 | 400 | 1600 | 1800 | 1850 | 720 | 5000 | 520 | 1800 |
| 7 | 500 | 1700 | 2000 | 1900 | 850 | 5800 | 575 | 2200 |
| 8 | 630 | 1800 | 2100 | 2000 | 1000 | 7000 | 650 | 2400 |
| 9 | 750 | 1900 | 2150 | 2200 | 1150 | 8000 | 750 | 2600 |
| 10 | 1000 | 2200 | 2200 | 2350 | 1500 | 10500 | 1000 | 4000 |
| 11 | 1250 | 2300 | 2600 | 2400 | 1800 | 12500 | 1250 | 4750 |
| 12 | 1600 | 2400 | 3000 | 2600 | 2100 | 14250 | 1310 | 5450 |
| 13 | 2000 | 2600 | 3200 | 2400 | 2500 | 17000 | 1450 | 6000 |
| 14 | 2500 | 2800 | 3300 | 2800 | 3000 | 20000 | 1650 | 7200 |
| 15 | 3000 | 3200 | 3400 | 3000 | 3750 | 25000 | 1900 | 8250 |
| 16 | 5000 | 4500 | 4200 | 3200 | 6500 | 38000 | 3350 | 12950 |

^{*}Dimensions and weight & losses may vary for any specific or special requirement.

ASSURED FEATURES

- Highest dielectric insulation property to withstand Lightening Impulse.
- Mechanical design to withstand short circuit forces arising during faults.
- Optimum oven heating under vacuum as to achieve desired compression height and maximum insulation resistance (IR) to windings.
- Adequate ducts between layers, coils, discs for maximum oil flow and reduced hot spot temperature.
- Step-lap designed CRGO laminations for lower losses and excitation current.
- Pre compressed Insulation material for minimal moisture absorption.

CAST RESIN DRY TYPE



TRANSFORMER

STANDARD FITTINGS

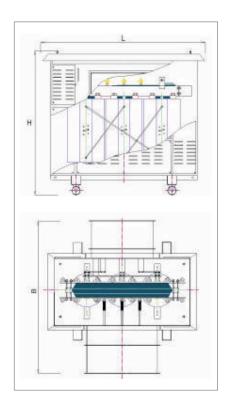
- H.V. Cable box.
- L.V. Cable box with bus bar or bus duct
- Off circuit tap links
- Under carriage with four bi-directional rollers
- · Earthing terminals.
- · Rating and diagram plate
- Lifting lugs for complete transformer
- · Tapping link operation door
- Enclosure with louver panels
- Canopy
- Base channel 2 Nos.
- Separate neutral bushing on LV side.
- Paint: Powder coated with RAL 7032 Shade

SAFETY FEATURES

- Environment Friendly
- Fire Resistance
- Non-Hygroscopic

| ▶ TECHNICAL | SPECIFICATIONS |
|----------------------|--|
| Duty, Type | Outdoor / Indoor Ground Mounted Type |
| Voltage Class | UPTO 33 kV |
| No of Phases | 3 Phase |
| Frequency | 50/60 Hz |
| Vector Group | Dyn1 or Dyn5 or Dyn11 or any specic |
| Insulating Fluid | F or H with Temp Rise of 90 or 115 Deg C or as per customer requirement |
| Class of Insulation | Class A |
| Tap Changer | Off Circuit or On Load |
| Tapping Range | + 2.5% X 2 for OCTC or + 2.5% X 2 & - 2.5% X 6 for OLTC or as per customer requirement |
| Winding Material | Aluminium or Copper with multi paper covering |
| Applicable Standards | IS 11171, IEC 60726 |
| Painting | Powder coated with RAL 7032 shade or as per customer requirement |

PRODUCT DIAGRAM



OPTIONAL FITTINGS

- RTD with A/T contact
- · Marshalling box with control wiring
- On Load tap changer with RTCC panel with AVR
- Forced Cooling arrangement
- Neutral Current Transformer

GENERAL DETAILS

We at Mehta Power casting method of these transformers is obtained with the combined action of vacuum and temperature. The casting method makes it possible to assure void-free epoxy penetration of both the inner layer and between turn insulation. These transformers are specially needed in distribution network for feeding basements or stilts of high-rise buildings, hotels, Malls, stadium, air ports, chemical & renery plants. Following are the dimensional, weight & quantity details along with standard losses for conventional 11kV, (off circuit Type) Cast Resin Transformer (CRT).

| SR. | RATING | OVERALL | DIMENSIONS (MI | M) | LOSSE | S (W) | TOTAL WT. |
|-----|--------|-----------|----------------|-----------|---------|-------|-----------|
| NO | (KVA) | LENGTH(L) | BREADTH(B) | HEIGHT(H) | NO LOAD | LOAD | (KGS) |
| 1 | 100 | 1400 | 1500 | 1500 | 400 | 1600 | 925 |
| 2 | 150 | 1500 | 1600 | 1600 | 500 | 2400 | 1050 |
| 3 | 200 | 1600 | 1700 | 1700 | 600 | 3000 | 1400 |
| 4 | 250 | 1700 | 1800 | 1800 | 700 | 3500 | 1550 |
| 5 | 315 | 1750 | 1900 | 1900 | 950 | 4400 | 1650 |
| 6 | 400 | 1850 | 2100 | 2000 | 1200 | 4750 | 2100 |
| 7 | 500 | 1900 | 2200 | 2200 | 1450 | 5200 | 2300 |
| 8 | 630 | 2000 | 2400 | 2300 | 1600 | 6000 | 2600 |
| 9 | 750 | 2100 | 2500 | 2350 | 1800 | 7000 | 3200 |
| 10 | 1000 | 2200 | 2600 | 2400 | 2200 | 9500 | 3400 |
| 11 | 1250 | 2300 | 2700 | 2450 | 2600 | 11500 | 3600 |
| 12 | 1600 | 2350 | 2800 | 2500 | 3200 | 13500 | 4000 |
| 13 | 2000 | 2400 | 3000 | 2600 | 3800 | 16500 | 4450 |
| 14 | 2500 | 2500 | 3200 | 2700 | 4500 | 20000 | 5000 |
| 15 | 3000 | . 2600 | 3400 | 2800 | 5000 | 23000 | 6500 |

^{*}Dimensions and weight & losses may vary for any specic or special requirement.

ASSURED FEATURES

- Windings are electrically balanced to minimize axial short circuit forces.
- Coils are held rigidly in place between insulators clamped to the upper and lower core frames under high compression.
- Precise casting under vacuum enuring low partial discharge.
- Smooth surface nish and robust construction of MV & LV cast coils.
- Adequate ducts between coils, discs for maximum air flow and reduced hot spot temperature.
- Step-lap designed CRGO laminations for lower losses and excitation current.





Empowering the the POWER behind you





INTRODUCTION

Voltage Variation is a common phenomenon across the world, esp. in developing and under-developed nations. Voltage variation manifests in many different ways:

- Low Voltage or Sags: Sags might be due to undersized distribution lines, connection of large loads to the network, ground faults, units located towards end of a long supply line, etc,
- High Voltage or Surges: Surges might be generated by disconnection of large loads, increase voltage at generating plant, atmospheric events, units located close to start of a supply line, etc.
- **Unbalanced Voltage:** Phase to phase unbalancing in voltage is generally observed where multiple consumers draw power from a common distribution line or in remote locations far from power grid.

The duration of the above phenomena depends on the cause and is not easily predictable. Generally, voltage is low during the daytime and high during the night hours. Moreover, on holidays, peak hours, rainy days and when the commercial /agriculture load is switched off, the voltage rises quite sharply.

IMPORTANCE OF VOLTAGE STABILIZERS

Let's draw an analogy of a human body. Our body needs to maintain a constant temperature of 98.4°Fto work effectively. Even a minor increase or decrease in body temperature can reduce our efficiency and can lead to further deterioration of one or more body parts. Similarly, most electrical equipments require a constant voltage supply of 400V to last longer & run efficiently. Electric Motors draw considerably high current at High/Low voltage, causing excessive power losses and resulting in their premature failure. Similarly, Bulbs / Tubes / Luminaires could consume up to 40% more power at high

voltage and may last for a mere 10% of their normal life. The growing use of electrical and electronic equipments, requiring a near constant voltage supply for efficient operation, makes line voltage regulation increasingly necessary and to finer limits operation. Voltage variations can play havoc with electronic systems and even bring the whole plant to a grinding halt. Even though you may currently not be experiencing the negative effects of voltage variations, it doesn't imply that your unit is free from that problem! Your supply may be full of variations, but none has yet been severe enough to trigger a shut down. Your electrical gadgets may be exposed to a significant risk, where a small increase in severity of the voltage

ILL-EFFECTS OF UNSTABLE VOLTAGE

- Frequent breakdowns/faults in motors, bulbs, lamps, machinery, electronic cards, etc.
- High electricity consumption
- Loss of production
- · Quality rejections
- High Diesel costs due to switching to costlier D.G. power
- Loss of data, security failure, inaccurate information, etc.

Voltage Stabilizers have proven to be an efficient answerto prevent from aforesaid potential damages, and toensure continuity and quality of production.

WHO NEEDS TO BE STABILIZER

If your unit is suffering from low / high / unbalanced voltage, you need to install a stabilizer soon. Industrial units having acute / higher failure rate of Electrical Equipment such as bulbs, tubes, chokes, starter, contactor coils, motors etc., should verify that it may be due to voltage variation (esp. high voltage). You may note down hourly readings of incoming voltage of incoming voltage for a few days continuously. If you find that input voltage is lower or higher than 230V (single ph) / 400V (3-ph) even for few hours a day, then you definitely require a stabilizer. Call our Engineers for Free On-Site Voltage Analysis.

Capacity: 100 to 5000 KVA

Save Energy upto 30% Reduce Breakdown upto 80%





Carbon Roller Assembly

ADVANTAGES OF AUTOMATIC VOLTAGE CONTROLLER (AVC)

Mehta Power AVC resolves 99% of voltage problems automatically, and ensure steady voltage supply round the clock. Some key advantages of installing an AVC are:

- Up to 80% Reduction in Breakdown of Electrical Equipment.
- Up to 30% savings in Electricity Costs
- · Enhanced Productivity of Plant.
- Uniform Quality of End Product
- Reduction of MDI (Peak Demand)
- Improvement in Power Factor
- 80% Depreciation as per Income Tax Act in India.
 (Being an energy saving device)

The table below gives approx. quanititative advantages of AVC at various voltage fluctuation levels:

| Input Voltage Variation | % Reduction Possible | n in Breakdo | wn | % Power | er Saving e |
|----------------------------|------------------------------------|--------------|----|--------------------|------------------|
| | | | | or Load ow 10HP | Lighting Load |
| 380-400 Volts | Nil & no servo stabilizer required | | | | |
| 380-420 Volts | 5% | 10% | (| 3% | 5% |
| 380-440 Volts | 10% | 20% | | 5% | 10% |
| 380-460 Volts | 40% | 40% | - | 7% | 20% |
| 380-480 Volts | 60-80% | 60-80% | , | 10% | 30% |

PAY BACK PERIOD

MEHTA POWER AVC ensures continuity in production and consistency in quality despite incoming voltage variations. And more often than not, it is simply avoiding a few minutes machine downtime or just one failure to recover the cost of the equipment. Owing to its high efficiency and associated benefits, the pay back period for the cost of our AVC is typically between 6 to 18 months, depending upon the nature & duration of load and the extent of voltage variation.



Small Capacity AVC 30 to 75 KVA



Linear Type Regulator Inner view



Carbon Roller Linear Regulator

AVC APPLICATIONS

MEHTA POWER AVCs are installed either along with the main Distribution Transformer / Panel to ensure stabilized voltage supply to entire plant & machinery/complex, or along with individual machines or processes to hold voltage / current / power / temperature / lighting intensity constant. Our AVCs find wide application across all kinds of machines or industries / commercial / residential complexes.

- Mines & Collieries
- Hotel & Restaurants
- Hospitals & Clinics
- Oil Plants
- Rolling Mills
- Vineyard & Poultry Farms
- Schools & Colleges
- Cement Plants
- Food Processing Units
- Tea & Coffee Estates
- Rubber Industries
- Plastic Moulding
- Sponge Iron Units
- Offices & Residences
- Flour Mills
- Pharmaceutical Units
- Paper Mills
- Textile Mills
- High Rise Buildings
- Breweries & Beverages
- Shopping Malls

- Rice Shellers
- Engineering Products
- Cold Storages
- Warehouses
- Leather & Footwear
- Showrooms
- Any Kind of manufacturing

MEHTA POWER LINEAR VOLTAGE REGULATOR TECHNOLOGY

The MENTA POWER Linear Voltage Regulating Transformer has been specially designed to meet a wide variety of heavy-duty Industrial applications Globally, these have become an established method of control, wherever continuously variable onload control of voltage & power is needed. These regulators are wound with heavy section of copper strip and aresuitable for 100% continuous duty cycle. They have an economic life of about 20-25 years atfull load and require negligible maintenance throughout their life.MEHTA POWER Voltage Regulating Units combine fixed ratio transformers with regulating transformers to extend their rating, versatility and applications. Mehta Power AVC primarily consists of following key components housed in the same tank.

- Linear +/- Vertical Rolling Contact type On-Load Voltage Regulator
- Double Wound Buck / Boost Transformer
- Control Panel with Microprocessor based control module

MEHTA POWER FIVE YEARS UNCONDITIONAL GUARANTEE

Our promise of Quality, Service & Commitment Guarantees you Total Peace of Mind for decades together. MEHTA POWER AVCs come with an Unconditional Guarantee for Five Years against any manufacturing defect. You pay absolutely nothing for visits, spares, service or replacement during these 5 years



| TECHNICAL SPECIFICA | ATION | | | | |
|---------------------|--------------------------------------|--|---------------------|--------------------|----------|
| Capacity | | 30 kVA to 5000 kVA | | | |
| Technology | | n-Load Voltage to as Vertical Ro | | | |
| Control Module | Microprocesso | or based | | | |
| No. of Phases | Three-Phase | | | | |
| Frequency | 50 / 60 Hz ± 5 | 5% | | | |
| Туре | Balanced inpu Unnalanced (| Balanced (Common Control for all three phases. Suited for Balanced input supply & up to 40% unbalanced load) Unnalanced (Individual Phase Control. Suited for unbalanced input supply & unbalanced load) | | | |
| Load Variation | Admitted from | Admitted from 0 to 100% | | | |
| Installation | INDOOR/OUT | INDOOR/OUTDOOR as per site requirement | | | |
| Cooling | | Natural Oil-Cooled, ONAN (available in all models) Air-Cooled, Natural / Forced (available in select models) | | | |
| Output Voltage | 400V±1% (Ph | -Ph) / 230V±1% | (Ph-N) | | |
| Input Voltage | 350-450V | 340-460V | 330-470V | 320-480V | 300-500V |
| | *(wide | r & asymmetrical rar | nge are manufacture | ed on order) | |
| Efficiency | ~99.5% | >99% | ~99% | ~98.5% | >98% |
| Duty Cycle / Life | | 100% Continuou me conditions. | s Duty Cycle & | for a life of 18-2 | 0 |
| Response Time | Less than 10 | miliseconds. | | | |
| Correction Rate | | 6-15 Volts/second (upto 500kVA) and 3-8 Volts / second (above 500kVA) | | | |
| Waveform Distortion | Virtually Nil | | | | |
| Ambient Temperature | -10 to 45°C | | | | |
| Temperature Rise | | Designed for 30°C rise above ambient at full load (against IEC std. of 45°C) | | | |
| Mounting | On Unidirection | | | | |

COMPARISON BETWEEN

MEHTA POWER AUTOMATIC VOLTAGE CONTROLLER VS CONVENTIONAL STABILIZER



Mehta Power Linear Voltage **Conventional Dimmerstate Type** Regulator with Carbon Rollers Stablilizer with Carbon Brushes Power consumption is 0.5 to 1.5 % • Power consumption is 3 to 7 % · Suitable for 100% continuous duty cycle • Suitable for only 50 to 60% continuous duty · Life at full load is 15-20 years · Maximum life is 2-3 years at full load. · Negligible Maintenance throughout life • Require Frequent Maintenance Five years unconditional Guarantee · Normally One year Warranty Compact construction · Very bulky in size



SILICON POWERS RECTIFIERS

POWER packed performance...

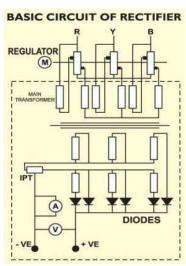
- Electroplating
- Cleaning
- Etching
- Stripping
- Barrelling
 - Anodising
 - Hydrogention
 - Electrowinning
 - Other Electrochemical Process





PRODUCT DIAGRAM





GENERAL DETAILS

MEHTA POWER rectifier are designed for continuous rated current with adequate margin of safety and are capable of working at 100% load factor.

TECHNICAL SPECIFICATION

Metha Power rectifiers are designed for continuous rated current with adequate margin of safety and are capable of working at 100% load factor: The Standard specification are as follows:

| Input Voltage | 400 Volts, 3-Phase, 50 Hz, AC Supply |
|------------------|--|
| Output Voltage | Fixed rated maximum DC voltage or variable from zero to maximum rated voltage |
| Output Current | From zero to rated maximum DC current |
| Temperature Rise | Less than 35 degrees celsius above ambient at the top of the coil |
| Efficiency | 12 V Rectifier: 82% 24 V Rectifier: 90% 100 V Rectifier: 94% 200 V Rectifier: 92% More than 250 V Rectifier: 97% |
| Ripple Content | Less than 5% optional feature of 1.5% Ripple Content also available |
| Insulation | 'A' class for oil cooled |

THE STANDARD EQUIPMENT CONSISTS OF:

- Linear type continuously variable Rolling Contact type ON-LOAD Voltage Regulator (with straight ± connection) operable electrically with the help of raise/lower push button and a step-synch motor or manually with the help of a 'T' handle
- Copper wound delta/double star (hexa-phase) step down transformer as per IS 2026
- · Copper wound Inter phase transformer
- Junction Box for Three Phase Input terminals and aluminum Bus Bars for DC Output (Cu Bus Bars optional)
- Meter panel with DC Voltmeter and DC Ammeter and raise/lower push buttons.

- Thermometer Pocket
- Oil fill plate
- · Oil level gauge
- · Oil drain out valve
- · Lifting lugs
- · Wheels for uni-directional movement
- Name plate with complete specs of the equipment.
- · Earthing terminals
- Indicator lamps for RYB input AC supply, as per IS-1248
- First Filling of OIL

STARTING CIRCUITRY

Mehta Power Rectifiers are designed for 3 phase, 50 Hz, 400 Volts, AC Input supply. It is recommended that the input of the rectifier should be connected through a proper protective device, to provide positive protection to personnel and the system, in the event of maintenance or in case a fault occurs. Incoming protection switch gear (contractors / MCB etc.) can be provided as optional features, if required.

DC. OUTPUT CONTROL

The function of the variable output controls is to control the voltage or current or its operating range by varying input voltage to the main transformer primary. The DC output voltage variation is achieved steplessly 0-100% by means of an ON LOAD roller type MEHTAPOWER make voltage regulator.

SPECIAL FEATURE

On Load Voltage Regulator: MEHTA POWER Rectifiers are equipped with Vertical Rolling Contact Type ON LOAD Voltage Regulators, which are manufactured by us in-house & is actually our forte across the country Our Voltage Regulators are +/- type wound with heavy section of copper strip and fitted with Carbon Rollers (As illustrated in our brochure enclosed). The copper section is 3 times than that in conventional dimmer/thyristor controlled rectifiers, and hence, losses are less than 20% compared to the latter. The efficiency of our Regulators is more than 99% (which is 4-5% better than conventional dimmer types) and they are designed to deliver 100% continuous duty cycle. These regulators have an economic life of about 20 years without any trouble.

MEHTA POWER Rectifier equipments are wound with electrolytic prime grade copper strip to minimise power losses, in comparison to Aluminium conductor used by many other manufacturers. Our equipments are designed liberally as per capacity and are also suitable for marginal over loading conditions.

BUSBARS: Aluminium Bus Bars / Annealed Copper bus bars of electrolytic grade with conductivity greater than 99.99% as per IS: 6131984 are used. Inner View Of Rectifier

DIODES: Silicon diodes are tested in house. Similar PIV batch and same forward drop diodes are used in the equipment for equal load sharing and reducing the power losses of diodes. The diodes in the Rectifiers are fitted with suitable heat sink whenever necessary.

IPT: Inter Phase Transformer-IPT is connected between two star points of the secondary of the main transformer. The IPT improves the commutation, thereby increasing the rating of the Rectifier.

LAMINATION CORE: We use imported CRGO Lamination of grade M3 or M4 which has minimum power losses and results in better efficiency of equipment and savings in energy bill.

PAINTS: We paint the equipment with Epoxy Paint after two coats of epoxy primer (ROP), which is resistant to acidic environment of plating process and enhances the life of the equipment by preventing it from corrosion.8. METER: We use reputed make (AE/RISHABH/CONZERV or equivalent) DC meters only, which are very accurate and durable

SERVICING: MEHTA POWER have maintained an enviable reputation in after sales service right since its inception. Our service engineers, stationed across the sub continent, deliver prompt pre sales and post sales support to our clients.



MEHTA POWER Rectifier equipments come with an unmatched FIVE YEARS GUARANTEE against any manufacturing defect from the date of supply. We do not charge anything for the visits and spare parts and during the guarantee period.

Note: Diodes are not prone to ageing and get damaged only due to short circuit on the output side, hence the same are not covered under quarantee



OPTIONAL FEATURES

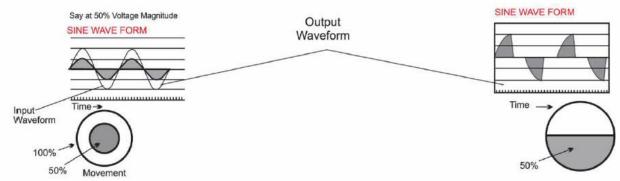
Mehta Power offer following optional features with rectifier equipment

| Item | Application | Advantage |
|--------------------------------------|--|--|
| Constant Voltage Controller (CVC) | The CVC will automatically maintain a constant output voltage as per setting, irrespective of input voltage variation | By using CVC, uniform of plating can be maintained thereby controlling excessive consumption of plating raw material at high voltage. |
| Constant Current Controller (CCC) | The CCC will automatically maintain a constant output current as per setting, irrespective of input voltage variation | By using CCC, uniform of plating can be maintained thereby controlling excessive consumption of plating raw material at high voltage. |
| DC Overload Trip System | The DC Overload Trip instrument will sense the signal from the output of the Rectifier and trip the main contactor in case of overshooting the set range. | By using the DC Over Load Trip system, the diodes will be saved during any accidental short circuit in the bus bars or in the tank. |
| Signal Isolators | The Signal Isolators can be used to avoid the milli-volt drop of the Ammeter/Volmeter signals. The isolators can give output in milli-Volts / milli-Amps | Ideal for use when the Voltmeter/Ammeter panel is kept too far from the Rectifier. These Signal Isolators are also necessary for the input signals to the PLC panel, i.e. to make the Rectifiers PLC compatible. |
| Zero Run Down System | With the help of Zero Run Down system, once the Rectifier trips or is switched off while working, it will automatically start from 0 Volts when restarted. | This saves the diodes from sudden load current, thus increases the life of the equipment. |

Advantage of Linear Type Regulator as compared to Thyristorised Control

LINEAR TYPE REGULATOR

THYRISTORISED CONTROL



- No wave form distortion at any load
- Electrical wave form is like a moving wheel. For 50% rated Voltage the Dia of wheel is reduced accordingly i.e. magnitude for a wave is decreased.
- Higher power factor of more than 0.95 is achieved.
- The system is simple and can be repaired and maintained by ordinary mechanic / electrician.
- Virtually maintenance free. Cost of spares in negligible.
- Proven extra long life of 30+ years.
- Overall losses are less.
- · Five years guarantee.

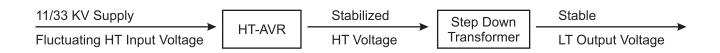
- Wave form distortion.
- It is like cutting the wheel by 50% and then moving the wheel i.e. wave form is cut as shown at full magnitude.
- The power factor is lower between 0.5 to 0.9.
- The system is specialized and needs specially trained Electronic Engineer to repair and maintain.
- The cost of replacement is very high.
- Life of electronic cards / thyristors is very short and unpredictable.
- Over all losses are more.
- One year warantee.



HT Automatic Voltage Regulators (HT-AVR)

It is seen that despite best efforts by many Electricity Boards/supply undertakings, due to diverse loading duties arising in transmission and distribution network, voltage at consumer end is never constant. This low/high voltage is applied to all electrical machines like Transformers, Motors etc. hence causing loss in substantial electrical energy. Besides voltage fluctuations also play havoc by damaging expensive, sophisticated, CNC/PLC controlled equipment lighting elevators, etc. Therefore arising a need to conserve energy as power tariffs ever increasing.

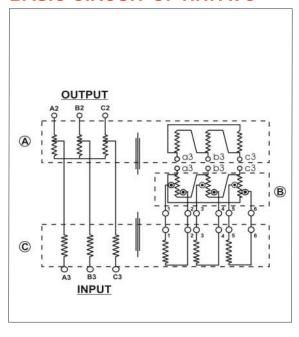
We manufacture HT-AVRs that are designed to overcome control voltage fluctuations due to diverse loading duties & line losses arising in transmission & distribution network. These are designed for balanced as well as unbalanced loads & balanced input voltage supply. HT-AVR operates ON Load directly on the HT line and provides a stabilized HT output voltage of-1% that is fed to the step down transformer resulting in constant/stable LT output. The line diagram is given below showing the same



APPLICATIONS

HT-AVRs are virtually required at all such places where controlled and constant voltage is one of the most important requirements and are suitable where breakdown due to voltage fluctuation results in heavy financial losses. Like Hospitals, Laboratories, various life saving Et testing equipments, pharmaceuticals, Research Institutes, Defense, Telecommunications, Air Conditioning, Data Processing, Electronics based Industries, Educational Institutes, Food processing units, Paper plants, Footwear and Leather Industries, Cement plants, Textile Industries, moulding units, hotels, farm houses, offices and residences/ housing apartments, etc.

BASIC CIRCUIT OF H.T. AVC



- A Step Down Transformer
- Noltage Regulator
- (C) Buck Boost Transformer



Main Transformer & Buck Boost Transformer



Linear Type Voltage Regulator

ADVANTAGES

- HT-AVR supplies rated Stabilized Voltage to the Transformer, thereby the utilization of the transformer will be up to full rated capacity and is protected from High/Low voltage fluctuations
- Low losses as voltage fluctuation is removed from the system
- Single unit of HT-AVR can be connected to multiple Distribution Transformers
- Reduction in Breakdown of Electrical Equipment
- Power Saving (Reduction in Power Bills).
- Improvement in power factor and reduction in MDI.
- Better efficiency in plant.
- Being categorized as a power saving device the payback period for the cost of our HT-AVR is from 12-15 months depending upon the input voltage and no. of working hours of the plant

KEY FEATURES

- Compact Design
- Minimum Power Losses
- Better Efficiency
- Low Input ranges can be stabilized in High Ratings
- As low as 6 KV-12KV upto 5000 KVA capacity
- Fast response time
- Low Maintenance
- Trouble Free operation
- Long service Life
- Space Saving
- Reduced Installation Cost
- Reduced in Electricity Bill
- Suitable for corrosive industrial sites

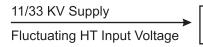
TRANSFORMER WITH BUILT IN HT-AVR

We offer state of the art Transformer with Built in HT-AVR. It is a combination of HT-AVR and a standard distribution transformer.

The fluctuating HT voltage from the utility is controlled by the HTAVR with accuracy of +/-1% and then fed to the transformer, which transforms it to the standard ratio as per the specifications of the distribution transformer, to LT voltage. Subsequently, stabilized HT voltage will result in a stabilized LT voltage with accuracy of +-1%. Basically, stabilized LT voltage can be obtained through a single device.

The line diagram is given below showing the same.





Transformer with Built in HT-AVR

Stabilized

LT Output Voltage

The main advantages is that very low input ranges in higher ratings (from 5KV) can also be stabilized.

CARBON ROLLER ASSEMBLY

- Reduction in Breakdown of Electrical Equipments.
- Uniform Quality of end product.
- Power Saving (Reduction in Power Bills).
- Better Efficiency in Plant.
- Improvement in Power Factor (Oil in case of High Voltage).
- Reduction in Maximum Demand.
- 80% Depreciation as per Income TAX ACT.

PAYBACK PERIOD

Owing to its high efficiency and associated benefits, the payback period for the cost of **MEHTA POWER** HT-AVR is from 6-12 months depending upon the input variation and number of working hours of plant. the HIGHER the input voltage the SHORTER will be payback period.

SUGGESTION FOR INDUSTRIAL UNITS HAVING OLTC.



The units which have already installed OLTC with their Transformer, also require stabilizer due to the reason that the tapping of OLTC is not changed frequently. It is changed only when the problem of very or very low voltage is felt. On the other hand, the stabilizer continuously monitors the output voltage level. However the input voltage range of Stabilizer can be kept low where OLTC is installed.



MEHTA POWER

POWER packed performance...

STANDARD FITTINGS

- M.S. / CRC Sheet fabricated Enclosure as per IS 14786
- Load Balancing Lifting Hooks
- Collapsible hinge mounted doors
- Perforated sheet & Air Ventilation louvers in Transformer section
- Easy removable rain water Protection canopy
- For safety doors with alarm & tripping circuit
- Inter connecting MV & LV cables & Bus bars
- Powder coated paint, Shade-RAL 7032 or as per customer request
- Illuminating lamps with MCB

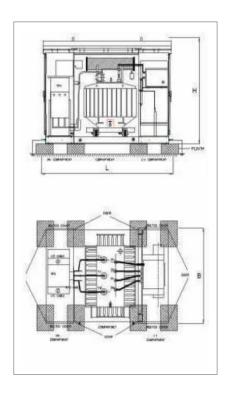
SPECIAL FEATURES

- Completely Factory built
- Superior Aesthetics
- · Convenience in portability
- Ready to install & Commission
- · Compact in size
- Minimal maintenance
- Suitable for rooftop & Basment
- Tamper proof

TECHNICAL SPECIFICATIONS

| Medium Voltage Compartment | | | | | |
|-----------------------------|--|--|--|--|--|
| MV Switchgear | 3.3 to 33 kV | | | | |
| Type of Switchgear | LBS / SFU / Circuit Breaker / RMU | | | | |
| Insulation Medium | SF6 Gas or Vacuum | | | | |
| Tripping | Fuse / Relay | | | | |
| Short Circuit Rating | 21 KA or as per customer requirement | | | | |
| Transformer Comparti | ment | | | | |
| Type of Cooling | Oil Immersed / Dry Type | | | | |
| Rating | 100 to 2000 kVA | | | | |
| Voltage | 3.3 to 33 / 0.433 kV or any specific | | | | |
| Phase / Frequency | 3 Phase / 50 or 60 Hz | | | | |
| Vector Group | Dyn 1 to Dyn 5 or Dyn 11 or any specific | | | | |
| Low Voltage Compart | ment | | | | |
| LV Switchgear | ACB's, MCCB's | | | | |
| Current Rating | Up to 4000 Ams | | | | |
| Voltage | 440 Volts | | | | |
| No. of Poles | 3 / 4 | | | | |
| Short Circuit Rating | 36 kA or as per customer requirement | | | | |

PRODUCT DIAGRAM



GENERAL DETAILS

Unitised substation are designed for locations where space and safety is a concern, population density is high, such as urban centre. Unitised substation is divided in three section or compartment - Medium Voltage, Transformer and Low Voltage Switchboard. Unitised substation are designed in accordance with IS 14786 / IEC 61330 standards with degree of protection for IP 23 Transformer and IP 54 for MV & LV compartment or as per customer requirement.

Following are the dimensional and weight details for a typical 11kV, Unitized substation with off circuit type oil cooled Transformer.

| SR. | Rating | Overall dimension (mm) | | | Approx WT. |
|-----|--------------|------------------------|-------------|------------|------------|
| | (kVA) | Length (L) | Breadth (B) | Height (H) | (KGS) |
| 1 | 100 to 250 | 2600 | 1800 | 2000 | 2500 |
| 2 | 315 to 630 | 2800 | 2000 | 2200 | 3800 |
| 3 | 750 to 1000 | 3000 | 2200 | 2400 | 5200 |
| 4 | 1250 to 2000 | 3200 | 2400 | 2600 | 7000 |

^{*}Dimensions and weight may vary for any specific or special requirement.

APPLICATIONS:



Airports



Refineries



IT Industries



Mines



Theatre / Mall



Construction Site

ASSURED FEATURES

| M.V. Compartments | Transformer Compartments | LV Compartments |
|---------------------------------|---|---------------------------------------|
| MV RMU/VCB/SFU | On Load Tap Changer with R.T.C.C. panel & AVR | L.T. microprocessor based trip unit |
| H.T. Metering/Load manager | Pressure Release Valve | L.T. MFM/Load manager |
| Annunciator & Power Pack | W.T.I. & O.T.I. with Alarm & Trip contacts | Feeder Pillar (HRC fuse /MCCB Based) |
| Earth fault, over current relay | Magnetic Oil Gauge with low level contacts | APFCR Panel with capacitor Bank |
| Scada or P.L.C. Compatible | Bucholz Relay with Alarm & Trip contacts | L.T. Earth fault & Over current relay |

SOME OF OUR CLIENTS











































































































Mehta Power Electrical

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